

# SAS-814

## Select-a-Seal®/Rubber Edged Composite Gasket

### Description

SAS-814 combines a super-duty fiber carrier with a polyacrylic edge sealing bead. It is used for sealing oil, axle lube, and some hydraulic fluid applications that require resistance to high internal pressures, high compression and/or shear forces, or high temperatures. Typical applications include heavy duty/diesel engine structural joints and automotive axle, transmission, and transfer case connections, with continuous service temperatures up to 150°C (300°F).

### Specification Properties

Property	Value	Method
Carrier Material	SAS-8	
General Description of Carrier	High density, fully cured nitrile butadiene and thermoset resin bound material with Aramid fiber blend.	
Caliper, mm(inch)	0.5, 0.8, 1.0, 1.6 (0.020, 0.031, 0.039, 0.062)	ASTM F 104
Density, g/cc(lb/cu.ft)	1.45 (90.5) (min.)	ASTM F 1315
Compressibility, % (at 34.5MPa)	7 - 17	ASTM F 36
Recovery, %	40 (min.)	ASTM F 36
Tensile Strength, AMD, MPa(psi)	24.10 (3500) (min.)	ASTM F 152
Polymer Edge	SAS-14	
General Description of Polymer	Polyacrylic Blend, generally used for oil and ATF applications.	
ASTM Classification	M1DA302	ASTM D 2000
Temperature Rating, °C(°F)	150 (300)	ASTM D 2000
Durometer Hardness, Type A	20 - 30	ASTM D 2240
Tensile Strength, Initial, MPa(psi)	2 (290) (min.)	ASTM D 412
Edge Height	Specified on part drawing.	ISI M10.4X102

### Remarks and Related Documents

Carrier specification values determined by the test methods required for ASTM F-104, Type 7 materials. Carrier is available with release coating per ISI 123316. Carrier caliper and release coating, and polymer edge height are specified on part drawing.

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For more information, please visit [www.InterfaceMaterials.com](http://www.InterfaceMaterials.com) or contact

WORLD HEADQUARTERS  
Interface Performance Materials, Inc.  
216 Wohlsen Way  
Lancaster, PA 17603  
USA  
+1.717.207.6000

TECHNICAL CENTER  
Interface Performance Materials, Inc.  
215 Wohlsen Way  
Lancaster, PA 17603  
USA  
AE@InterfaceMaterials.com  
+1.717.207.6000

NORTH AMERICA  
Interface Performance Materials, Inc.  
22260 Haggerty Road, Suite 200  
Northville, MI 48167  
USA  
+1.248.596.2800

ASIA PACIFIC  
Interface Sealing Solutions Shanghai Co., LTD  
Unit 14F, No. 728  
Yan An Road West, Changning District  
Shanghai 200050  
China  
+8621.5238.5650

INDIA  
Interface Performance Materials India LLP  
Mandkola Road, Vill. Atta, Sohna,  
Distt: Mewat, Nuh-122103 (Haryana)  
+91.0124.8930992166

EUROPE & SOUTH AMERICA  
Interface Sealing Solutions Europe  
Lili Pean, Le Bourg  
Bonloc 64240  
France  
+33.5.5929.1220

GERMANY  
Interface Performance Materials  
Altenkirchen GmbH  
P.O. Box 12 63  
Koblenzer Strasse  
Altenkirchen D-57610  
Germany  
+49.2681.80020

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Performance Materials